



— Paweł Sokalski —

GLUE DISPENSING MACHINES MANUFACTURER



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No.	Width in millimeters	Net price euro
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CLD BONDING

1	250	2.590
2	350	2.820
3	400	3.060
4	520	3.300
5	620	3.530
6	720	3.760
7	820	4.000
8	920	4.240
9	1000	4.700
10	1200	5.650



A robust two-roller cold gluing machine that is characterized by extremely smooth and vibration-free operation thanks to the belt drive. Glue application from the bottom of the sheet. Thanks to the harmonized size and speed of the dip and coating rollers, the adhesive layer is extremely thin and even. The thickness of the adhesive layer can be adjusted by changing the distance between the two rollers from each other using a hand lever. The speed of the glue application rollers can be adjusted steplessly via an inverter. In addition, the machine is equipped with two overlapping pressure rollers that are driven by a drive belt connected to the lower glue pick-up roller, so that even cardboard and cardboard can be processed. The machine is very easy to clean, the tray is filled with water and the rollers clean themselves and wash themselves.

- Cold gluing.
- Applying glue from the bottom of the sheet.
- Thickness of glued materials up to 5 mm.
- Adhesive rollers are made of acid-resistant steel.
- Adhesive application rollers with double bearings.
- Power supply 230 V 50Hz
- Power depending on machine size 0.25 - 0.75 kW
- Optionally, you can order a cabinet for the machine on wheels or adjustable feet

11	250	2.590
12	350	2.820
13	400	3.060
14	520	3.300
15	720	3.760



Robust two-roller cold gluing machine that is characterized by extremely smooth and vibration-free operation thanks to the belt drive. Glue application from the bottom of the sheet. Thanks to the harmonized size and speed of the dip and coating rollers, the adhesive layer is extremely thin and even. The thickness of the adhesive layer can be adjusted by changing the distance between the two rollers from each other using a hand lever. The speed of the adhesive application rollers can be adjusted steplessly via an inverter. In addition, the machine is equipped with two overlapping pressure rollers that are inserted from the top and are driven by rubber discs (o-rings) that drive the upper roller applying the glue, so that bookbinding materials up to 200 g/m² can be processed. The machine is very easy to clean, the tray is filled with water and the rollers clean themselves and wash themselves.

- Cold gluing.
- Applying the adhesive from the bottom of the sheet.
- Thickness of glued materials up to 0.5 mm.
- The adhesive rollers are made of acid-resistant steel.
- Adhesive application shafts with double bearings.
- Power supply 230V 50Hz
- Power depending on the size of the machine 0.25 - 0.75 kW
- Optionally, you can order a cabinet for the machine on wheels or adjustable feet

16	250	2.590
17	350	2.820
18	400	3.060
19	520	3.300
20	620	3.530
21	720	3.760
22	820	4.000
23	920	4.240
24	1000	4.700
25	1200	5.650



Robust two-roller cold gluing machine that is characterized by extremely smooth and vibration-free operation thanks to the belt drive. Glue application from the bottom of the sheet. Thanks to the harmonized size and speed of the dip and coating rollers, the adhesive layer is extremely thin and even. The thickness of the adhesive layer can be adjusted by changing the distance between the two rollers from each other using a hand lever. The speed of the adhesive application rollers can be adjusted steplessly via an inverter. In addition, the machine is equipped with a 45 mm diameter pressure roller, which is driven by the lower glue pick-up roller. It perfectly presses the glued thick materials, so that even polystyrene, styrodur, cardboard and cardboard can be processed. The machine can be used, for example, to produce styrodur backings for cakes and cakes. The machine is very easy to clean, the tray is filled with water and the rollers clean themselves.

- Cold gluing.
- Applying the adhesive from the bottom of the sheet.
- Bonding of materials up to 25 mm thick.
- Adhesive rollers made of acid-resistant steel.
- Adhesive application shafts with double bearings.
- Smooth adjustment of adhesive thickness.
- Power supply 230V 50Hz
- Power depending on the size of the machine 0.25 – 0.75 kW

26	250	2.590
27	350	2.820
28	400	3.060
29	520	3.300
30	620	3.530
31	720	3.760
32	820	4.000
33	920	4.240
34	1000	4.700
35	1200	5.650



Robust two-roller cold gluing machine that is characterized by extremely smooth and vibration-free operation thanks to the belt drive. Glue application from the bottom of the sheet. Thanks to the harmonized size and speed of the dip and coating rollers, the adhesive layer is extremely thin and even. The thickness of the adhesive layer can be adjusted by changing the distance between the two rollers using a hand lever. The speed of the adhesive application rollers can be adjusted steplessly via an inverter. In addition, the machine is equipped with two bearing-mounted pressure rollers, so that even cardboard and cardboard can be processed. The machine can be used, for example, to produce boxes with laminated covering material. The machine is very easy to clean, the tray is filled with water and the rollers clean themselves.

- Cold gluing.
- Applying the adhesive from the bottom of the sheet.
- Bonding of materials up to 20 mm thick.
- Adhesive rollers made of acid-resistant steel.
- Adhesive application shafts with double bearings.
- Smooth adjustment of adhesive thickness.
- Power supply 230V 50Hz
- Power depending on the size of the machine 0.25 – 0.75 kW

36	350	5.900
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Robust two-roller machine with cold glue feeder, which is characterized by extremely smooth and vibration-free operation thanks to the belt drive. Glue application from the bottom of the sheet. Thanks to the harmonized size and speed of the dip and coating rollers, the adhesive layer is extremely thin and even. The thickness of the adhesive layer can be adjusted by changing the distance between the two rollers from each other using a hand lever. The speed of the glue application rollers can be infinitely adjusted via an inverter. It has a feeder hopper controlled by a foot button. The machine is very easy to clean, the tray is filled with water and the rollers clean themselves.

- Cold gluing.
- Applying the adhesive from the bottom of the sheet.
- Automatic feeder.
- Gluing materials up to 0.5 mm thick. - Rollers working in glue made of acid-resistant steel.
- Adhesive application shafts with double bearings.
- Smooth adjustment of adhesive thickness.
- Infinitely variable machine speed control via inverter.
- Power supply 230V 50Hz
- Power 0.37 kW

37	1000	9.400
38	1200	10.600
39	1400	11.800



Robust two-roller cold gluing machine that is characterized by extremely smooth and vibration-free operation thanks to the belt drive. Glue application from the top of the sheet. Thanks to the harmonized size and speed of the rollers, the adhesive layer is extremely thin and even. The thickness of the adhesive layer can be adjusted by changing the distance between the two rollers from each other using the knobs located on both sides of the machine. The speed of the glue application rollers can be infinitely adjusted via an inverter. It has a glue container and a water container used to wash the rollers after work and to wash the glue dosing pump. The machine is very easy to clean, the tray is filled with water and the rollers clean themselves.

- Cold gluing.
- Applying glue from the top of the sheet.
- Bonding of materials up to 0.5 mm thick.
- Rollers working in glue made of acid-resistant steel.
- Smooth adjustment of adhesive thickness.
- Infinitely variable machine speed control via inverter.
- Infinitely adjustable glue dosing on the rollers via inverter.
- 230V Power Supply
- Glue application module power 1.5 kW , 50Hz
- Glue pump power 0.25 kW , 50 Hz

40	1000	8.235
41	1200	9400
42	1400	10.600



Robust two-roller selective cold gluing machine that is characterized by extremely smooth and vibration-free operation thanks to the belt drive. Glue application from the bottom of the sheet. Thanks to the harmonized size and speed of the dip and coating rollers, the adhesive layer is extremely even. The thickness of the adhesive layer can be adjusted by varying the distance between the two rollers from each other using the knobs located on both sides of the machine. The speed of the adhesive application rollers can be adjusted steplessly via an inverter. In addition, the machine is equipped with a 45 mm diameter pressure roller that is driven by the lower glue pick-up roller. It perfectly presses the thick materials to be glued, so that cardboard and cardboard can be processed. The machine is very easy to clean, the tray is filled with water and the rollers clean themselves.

- Cold gluing.
- Applying the adhesive from the bottom of the sheet.
- Bonding of materials up to 10 mm thick.
- Adhesive rollers made of acid-resistant steel.
- Adhesive application shafts with double bearings.
- Smooth adjustment of adhesive thickness.
- Power supply 230V 50Hz
- Power depending on the size of the machine 1.5 kW

HOT GLUING

43	250	3.300
44	350	3.530
45	400	3.760
46	520	4.000
47	720	5.400
48	820	5.650
49	920	5.900
50	1000	6.600



A robust two-roller hot gluing machine that stands out for its extremely quiet and vibration-free operation thanks to its belt drive. Thanks to the harmonized size and speed of the dip roller and coating roller, the adhesive layer is extremely thin and uniform. Tub and heated rollers. The thickness of the glue layer can be adjusted by changing the distance between the two rollers from each other using a hand lever. The speed of the glue application rollers can be adjusted steplessly via an inverter. In addition, the machine is equipped with two overlapping pressure rollers that are driven by a glue pick-up roller, which makes it possible to process materials from 90 – 500 g/m². The machine is very easy to clean. When using hot glue, the glue tray is lowered and the excess glue is wiped off the rollers and then rinsed with hot water.

- Hot gluing with casein glue.
- Bonding of materials up to 500 g/m² thick.
- Rollers made of acid-resistant steel.
- Heated shafts working in glue.
- Heated glue tray
- Operating temperature 0 – 120 °C
- Double-bearing shafts.
- Smooth adjustment of adhesive thickness.
- Infinitely variable machine speed control via inverter.
- 230V power supply.
- Motor power 0.37 – 0.55 kW
- The power of the heaters depends on the working size of the machine.

51	1000	9.400
52	1200	10.600



Robust two-roller two-station hot fixture veneer gluing machine, which is distinguished by its extremely quiet and vibration-free operation thanks to the belt drive. Thanks to the harmonized size and speed of the dip roller and coating roller, the adhesive layer is extremely thin and uniform. Tub and heated rollers. The thickness of the adhesive layer can be adjusted via knobs that are located on both sides of the machine. The speed of the adhesive application rollers can be adjusted steplessly via an inverter. The machine is very easy to clean. When using hot glue, the glue tray is lowered and the excess glue is wiped off the rollers and then rinsed with hot water.

- Bonding with casein adhesives.
- Heated shafts .
- Gluing materials, e.g. wrap.
- Rollers made of acid-resistant steel.
- Double-bearing shafts.
- Electronic glue temperature control 0 – 120 °C
- Smooth adjustment of the thickness of the applied adhesive.
- Bathtub with water jacket.
- Electric bathtub lifting with glue.
- Smooth regulation of the machine operating speed.
- Dosing of water to glue from a hopper in the machine .
- Power supply 380 Volt.
- Motor power 1.5 kW
- The power of the heaters depending on the size of the machine.

PRESSING MACHINE

53	250	2.590
54	350	2.800
55	400	3.060
56	520	3.300
57	620	3.530
58	720	3.760
59	820	4.000
60	920	4.235
61	1000	4.470
62	1200	4.940
63	1300	5.180



Robust 4 roller machine for final finishing of bonded materials by pressing.

- Maximum thickness of the compressed material 20 mm.
- Rubberized rollers .
- Double-bearing shafts.
- Smooth pressure adjustment.
- Infinitely variable speed control via inverter.
- Power supply 230V 50Hz
- Power depending on the size of the machine 0.37 – 0.55 kW

ASSEMBLY TABLE

64	1100 x 800	2.000
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Hardcover Mounting Table

Table top dimensions 1100 x 800 mm

Table height 960 mm

Edge wrapping module.

Table with backlight and suction.